## 1 ALD DEPOSITION OF RUTHENIUM 2

## ABSTRACT OF THE INVENTION

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5 method to deposit nucleation problem free 6 ruthenium by ALD. The nucleation problem 7 relatively smooth ruthenium ALD film is deposited by 8 the use of plasma-enhanced ALD of ruthenium underlay 9 for consequent thermal ruthenium ALD layer. 10 addition, oxygen or nitrogen plasma treatments of SiO<sub>2</sub> 11 or other dielectrics leads to uniform ALD ruthenium 12 deposition. The method has application as a direct 13 plating layer for a copper interconnect or metal gate 14 structure for advanced CMOS devices.